



FRONT-MOUNT ADAPTER

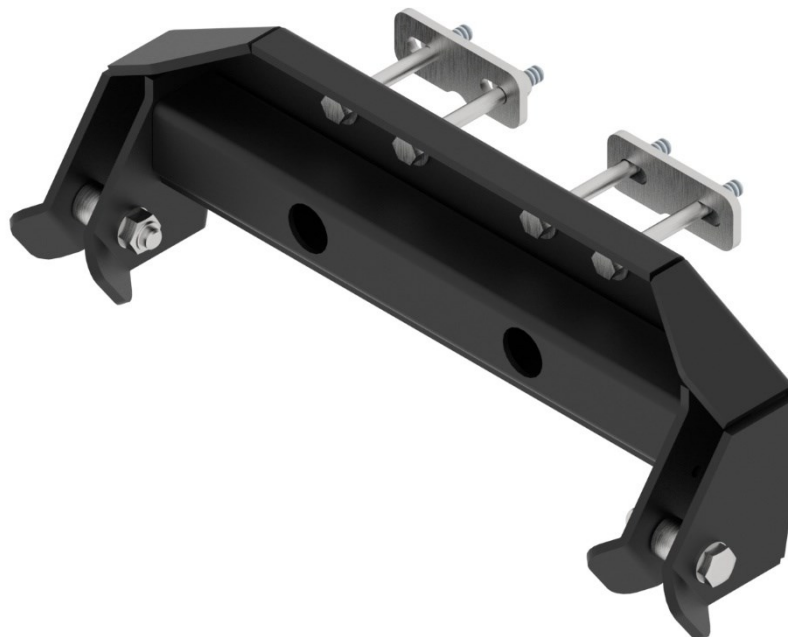


UPMOTO

PATHCROSS 650L / 850L / 1000L

Code 03.19900

Version Rev01 (13082026)



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.19900K	1
2	Mounting plate	03.12904	2
3	Bushing	03.5906	2
4	Bolt M8x80 DIN931	OT.02.01.017	4
5	Bolt M10x50 DIN933	OT.02.02.340	2
6	Washer Ø8/20 SFS3738	OT.04.03.030	8
7	Washer Ø10 DIN125	OT.04.01.040	4
8	Nyloc nut M8 DIN985	OT.03.02.040	4
9	Nyloc nut M10 DIN985	OT.03.02.050	2

Thread size	Strength class		
	4.8	8.8 (default)	10.9
	Tightening torque (Nm)		
M6	5,5	10	15
M8	13	25	35
M10	25	50	75
M12	45	85	130
M16	115	215	315



TOOLS REQUIRED FOR INSTALLATION:

- Spanner 13mm
- Spanner 15mm
- Spanner 17mm
- Socket wrench 13mm
- Socket wrench 17mm
- Torx 27
- Swivel joint extension



NB!

We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.



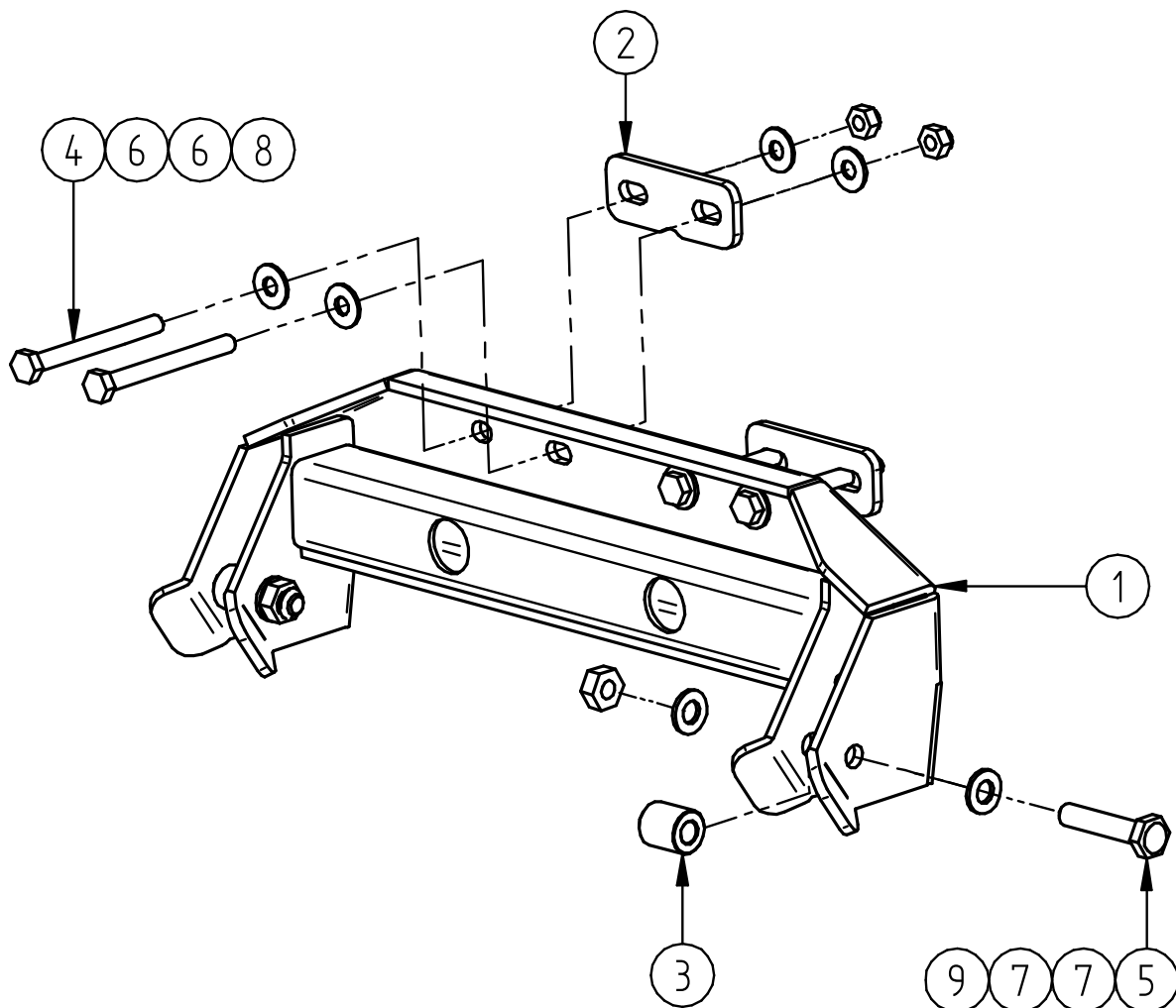
NB!

Designing the front mount adapter, original/factory tires were taken into consideration!
Front: 26x9.00-14 and rear: 26x11.00-14.



NB!

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!



Numbers on the drawing correspond to the Pos. Numbers in the specification table.

FITTING INSTRUCTIONS

Step 1

Lift the front end of the ATV using a hoist, jack, or some other lifting device.



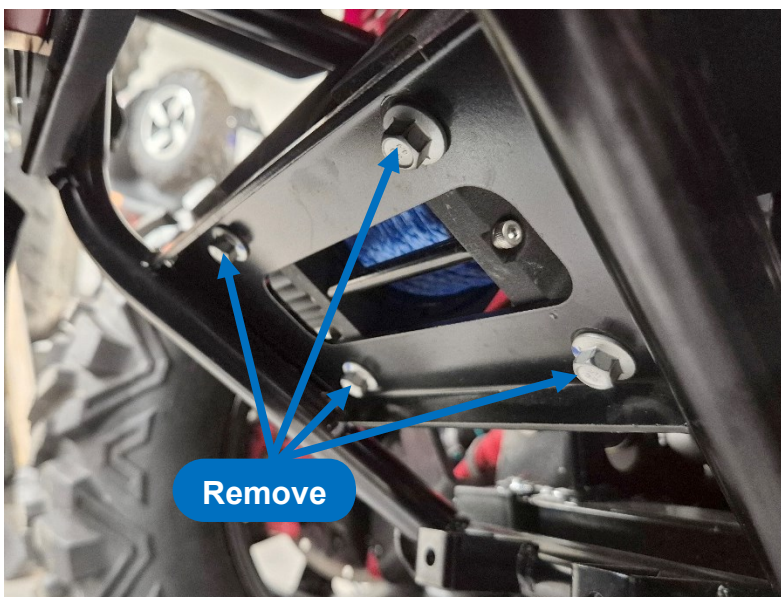
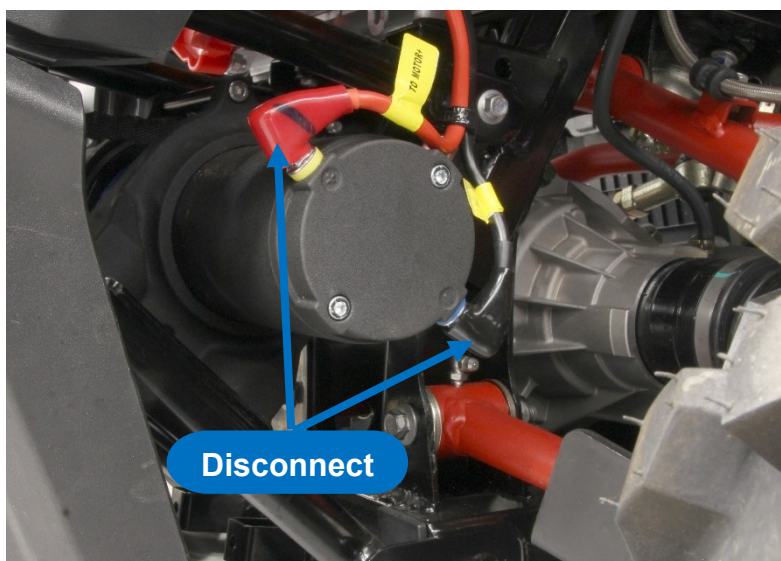
Step 2

Remove the bolts shown in the pictures.



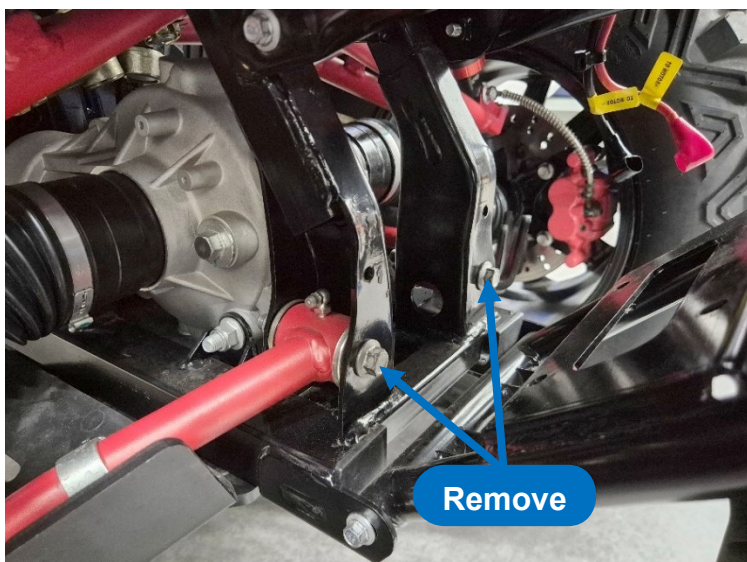
Step 3

Remove the winch. To do this, disconnect the power cables and remove the bolts shown in the picture.



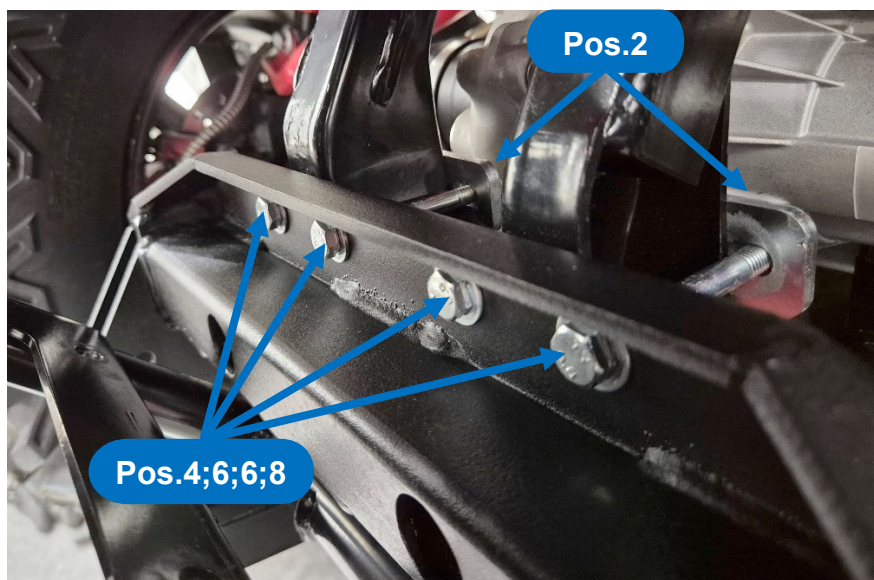
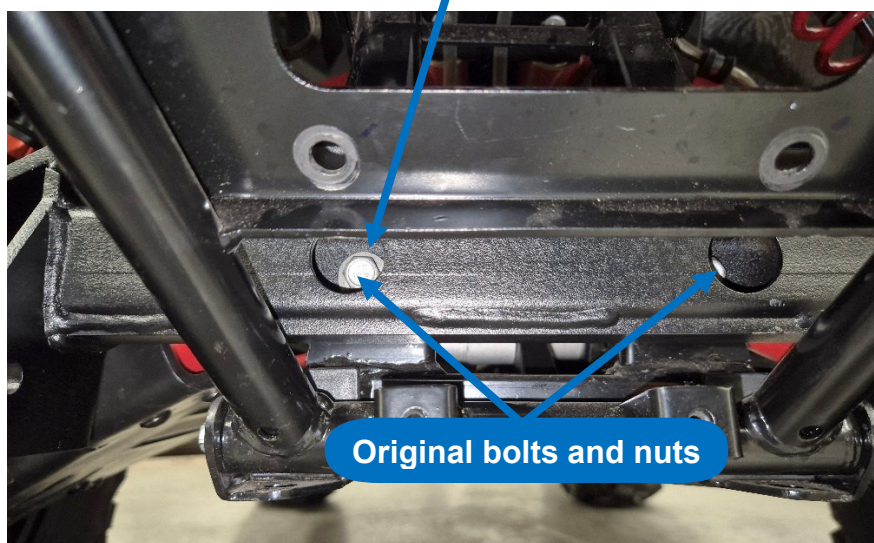
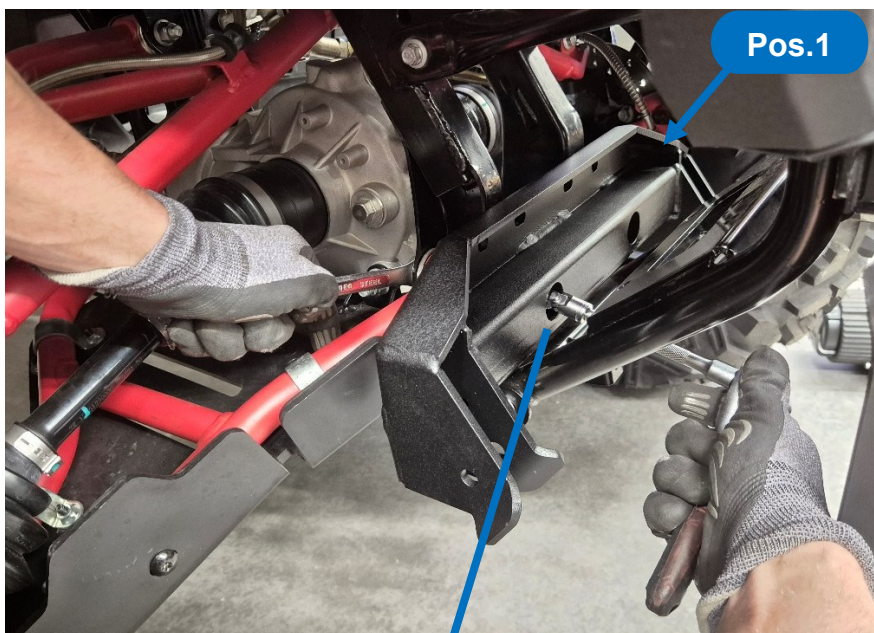
Step 4

Remove the front A-arm bolts. If necessary, raise or lower the front end of the ATV.



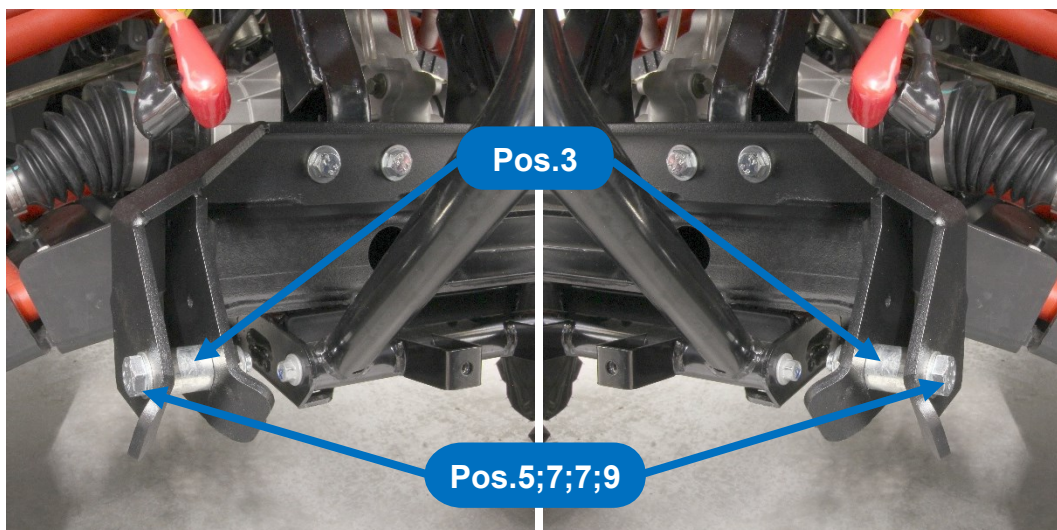
Step 5

Install adapter (Pos.1). For fastening use original bolts, M8x80 bolts (Pos.4), Ø8/20 washers (Pos.6), original nuts, M8 nyloc nuts (Pos.8) and mounting plates (Pos.2). **NB! Use an extension with a swivel joint to fasten the original A-arm bolts.**



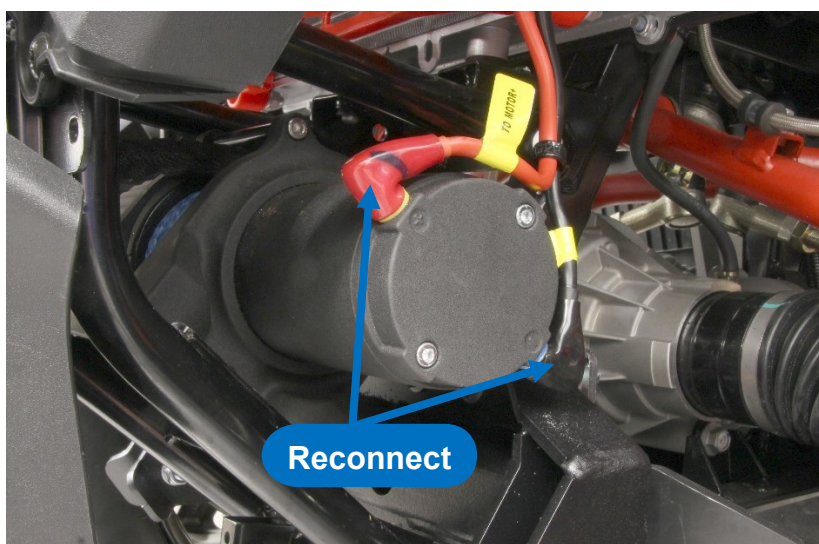
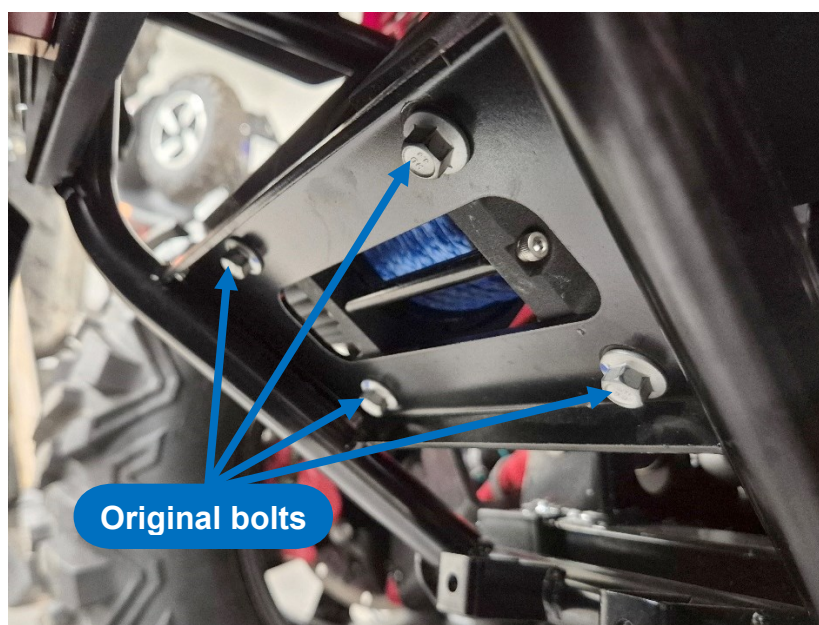
Step 6

Install bushings (Pos.3) to the adapter. For fastening use M10x50 bolts (Pos.5), Ø10 washers (Pos.7) and M10 nyloc nuts (Pos.9).



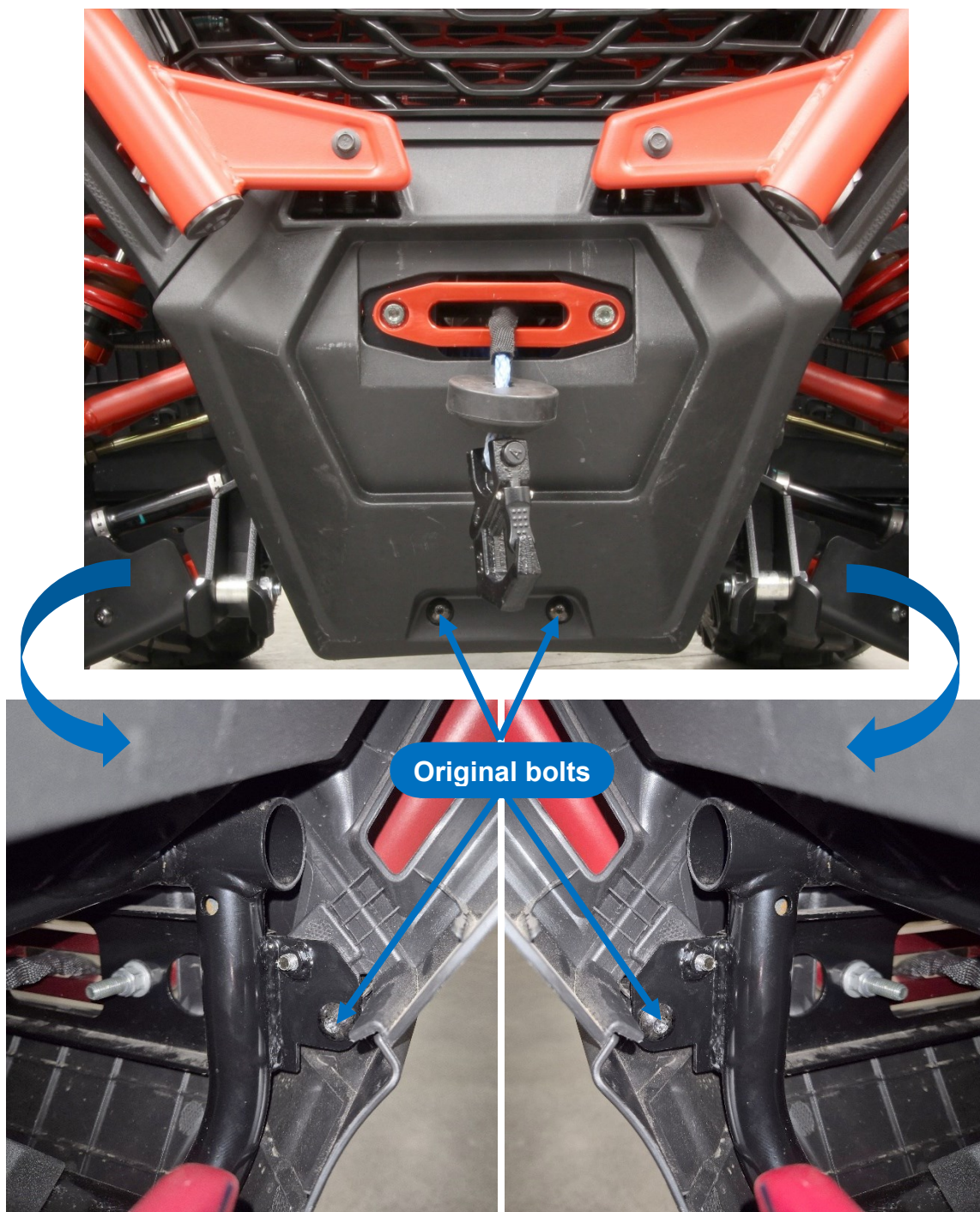
Step 7

Reinstall the winch and reconnect the power cables. For fastening use original bolts.



Step 8

Reinstall front plastic cover. For fastening use original bolts.



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